

Consultative Meeting Notification 86/2017

Buyer-Seller consultation on Air Plasma Cutting Machine

dated 13.12.2017

Minutes of the Consultative meeting held on 13.12..2017 at 3.30 PM under Chairmanship of Shri A V Muralidharan Dy CEO (GeM) at the Office of Government e Market (SPV) , Jeevan Tara Building ,Parliament Street, New Delhi regarding product category Air Plasma Cutting Machine ;

Following participated

Seller side:None

Buyer side: None Present.

No representative from buyers or sellers attended. The existing TP was reviewed and it was decided to make the following additions.

- Add carbon Steel/ SS/Brass etc in existing type of metal cut
- Mention Rated Input range, Output Current Range, and Current range (Amp) in existing TP against sr. no 10, 11 and 12.
- Add parameter duty cycle of power source amp @ duty Cycle against sr. no 14 in existing TP.
- Add parameter duty cycle of cutting torch amp @ duty Cycle against sr. no 14 in existing TP.
- Mention pressure range 5-10 bar in remark and field kept open for vendors.
- Add material removal rate of machine in KG/hr
- Add CNC interface option Yes /no
- Add separately Torch length
- Add air filtration kit with yes option
- Add circle cutting guide with yes option
- Add 75 degree hand torch with 6 meters long cable and hose with yes option
- Add wheel kit in optional accessories with yes/ no option
- Add consumable kit with yes/ no option
- Add operator helmet with yes /no option
- Add goggles specially used with black glass suitable for plasma cutting operation confirming to 4 Din with yes or no option

- Add fire proof dress with yes/ no option
- Add hand gloves with yes/ no option
- Add motor Power single phase for compressor
- Add type of air compressor reciprocating/ centrifugal type
- Add tank capacity for air compressor
- Add make of compressor
- Add type of gas supply oil free oxygen/ nitrogen as two different LOV
- Add tool box option containing one set of tool requires for day to day maintenance/operation includes air compressor with yes or no option
- Add list of tool provided with tool if provided

Golden Parameter for Air Plasma Cutting Machine:

- Type of metal used for cutting
- Cutting speed
- Maximum thickness cut
- Duty cycle
- Type of Technology

Deletion to be made in the TP for Air Plasma Cutting Machine:

- Remove type error in pint no. 1 where name of OEM typed in place of technology name
- Separate all parameters mentioned in point no 27 to make different parameter in TP with yes options

Regards
GeM-Admin