

Consultative Meeting Notification 17/2017

Buyer-seller consultation on Lathe Machine dated 27-11- 2017

Presented by :

Date :





Minutes of the Consultative Meeting held on 27.11.2017 at 11.30 A M
under the Chairmanship of Shri A V MuralidharanDy CEO(GeM) regarding
Product Category Lathes

Sellers

Representatives from following OEM Sellers attended the meeting:

- (i) M/s RP Engineering Company Batala
- (ii) M/s J K Machine Tools,Rajkot
- (iii) M/s HMT Machine Tools

Buyer's side:

None attended the meeting

GeM :

Shri A V MuralidharanDy CEO(GeM) – In chair

Shahzad - ADQA

The following changes were decided in existing TP after discussions

1. Serial No 2 to be indicated as lathe machine material
2. Serial No 9 indicating type as standard and optional which are reference to standard model and with optional accessories to be modified as standard and with option for attachment to make meaning clear.
3. Serial No 34 number of spindle speed in forward direction to be replaced as range of spindle feed in forward direction
4. Serial No 35 number of spindle speed in reverse direction to be replaced as range of spindle feed in reverse direction
5. Serial no 39 dia meter of chuck, maximum is to be replaced as Maximum chucking job Diameter (mm)
6. Serial No 40 Diameter of Chuck ,Minimum(mm) is to be replaced as Minimum chucking Job diameter(mm)



7. Serial Number 52 Lead Screw Feed Range(Longitudinal mm/min) to be replaced as Longitudinal Feed Range mm/min
8. Serial No 53 lead screw feed range (cross in mm/min) to be replaced as Cross feed range in mm/.Min
9. Serial No 56 Module Thread to be replaced as Module thread Range
10. Serial No 57 Diameter pitch to be replaced as Diameter Pitch Range
11. The requirement of GAMET/TIMKEN as main spindle bearing to be amplified to allow any suitable bearing and however no change in number of bearings in front and back
12. To include Hardness of Bed Guide ways as a parameter.
13. The requirement of test report from central govt/NABL/ILAC approved lab is indicated in existing TP. The performance parameters can be tested in working environment only and commissioning is also included in the price .Therefore the requirement of test report may be deleted

Golden parameters for Lathes proposed by the participants are as under:

1. Distance between Centres
2. Swing over Bed
3. Length of Bed
4. Width of Bed
5. Maximum weight of work piece that can be held between chuck and supported by live centre
6. Maximum Torque on spindle
7. Type of spindle nose
8. Item no. 45:- Tail stock sleeve diameter
9. Main Motor Power
10. Weight of lathe Machine



11. Collet chuck & collets

12, Taper Turning Attachment

Deletions from existing TP decided in the meeting after discussions

There is no specific deletion decided and only modifications as discussed earlier

REGARDS

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