

Consultative Meeting Notification 61/2017

**Buyer-Seller Consultation On Portable Single Operated
Rectifier Type DC Arc Welding Suitable for Manual Arc
Welding dated 04.12.2017**

Presented by :

Date :



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Buyer-seller consultation on Portable single operated rectifier Type DC arc welding Suitable for Manual Arc welding dated 04.12.2017

Consultative meeting held on 4.12..2017 at 3.30 PM under Chairmanship of Shri A V Muralidharan Dy CEO (GeM) at ISQM Hall ,Office of Government e Market (SPV) , Jeevan Tara Building ,Parliament Street, New Delhi regarding product category - **Portable single operated rectifier Type DC arc welding Suitable for Manual Arc welding ;**

Category: Welding Machinery

Product category: Portable single operated rectifier Type DC arc welding Suitable for Manual Arc welding

Following participated from the seller side:

M/s Sham & CO.

Buyer side:

None Present.

Based on suggestion received in the meeting following were decided to be included in existing TP;

- Add consumable type of electrode.
- Add dimensional validation for size of electrode not exceeding 460 mm
- Add current rating for rectifier type power source as 150, 200, 300, 400, 500, 600, 900 and 1 200 A
- Add maximum continuous welding current at 100 % duty cycle
- Add maximum continuous welding current at 60 % duty cycle
- Add type of rectifier as mono crystalline or poly crystalline with confirming to respective Indian standards.
- Add remote control device if provided with yes/ no option.
- Add class of insulation
- Add type of cooling
- Add dimensions of machine

Golden parameter propped by the participants are as under:

- maximum continuous welding current at 100 % duty cycle



- maximum continuous welding current at 60 % duty cycle

Deletion to be made from existing TP

- Nil

Regards

GeM-Admin