

## Consultative Meeting Notification 64/2017

**Buyer-Seller Consultation On Tungsten Inert Gas TIG  
Welding Equipment dated 04.12.2017**

Presented by :

Date :



Consultative Meeting Notification 64/2017

**Buyer-seller consultation on Tungsten Inert Gas TIG welding Equipment**  
**dated 04.12.2017**

Consultative meeting held on 4.12.2017 at 3.30 PM under Chairmanship of Shri A V Muralidharan Dy CEO (GeM) at ISQM Hall, Office of Government e Market (SPV), Jeevan Tara Building, Parliament Street, New Delhi regarding product category **Tungsten Inert Gas TIG welding Equipment** ;

**Category:** Welding Machinery

**Product category:** Tungsten Inert Gas TIG welding Equipment

**Following participated from the seller side:.**

M/s Sham & CO.

**Buyer side:**None Present.

**Based on suggestions received in the meeting following were decided to be included in existing TP.**

- Add type of welding current DCSP/DCRP/AC high Frequency
- Add tungsten electrode current range in amperes
- Add flow meters for measuring gas flow rate
- Add gas flow rate in liters/min
- Add type of shielding gas
- Weld power on/off switch
- Add power rating at 50 percent duty cycle
- Add power rating at 100 percent duty cycle
- Frequency adjustment control with yes option
- Add speed control unit with yes option
- Work holding table with yes/ no option
- Add type of filler material
- Thickness of metal to be welded
- Type of metal to be welded
- Size of machine
- Weight of machine



**Golden parameter proposed by the participants is as under:**

- power rating at 50 percent duty cycle Cutting speed range
- power rating at 100 percent duty cycle Type of electrode
- Thickness of metal to be welded
- Type of metal to be welded

**Deletion to be made from existing TP**

- Nil

Regards

GeM-Admin