

Consultative Meeting Notification 58/2017

Buyer-seller consultation on Welding Machinery dated
04.12.2017

Presented by :

Date :



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Consultative meeting held on 4.12.2017 at 3.30 PM under Chairmanship of Shri A V Muralidharan Dy CEO (GeM) at the Office of Government e Market (SPV) , Jeevan Tara Building ,Parliament Street, New Delhi regarding product **Single Operator AC and DC arc Welding transformer GTAW Welding Machine;**

Following participated from the seller side:

M/s Sham & CO.

Buyer side:

None Present.

Based on suggestions received in the meeting following were decided to be included in existing TP

- Rename with GAS Tungsten Arc Welding Machine with existing.
- Add type of metal to be welded
- Thickness of material to be welded
- Add welding power source as constant current or varying current as two different LOV.
- Type of clamp used
- Add type of cooling as air cooled or water cooled
- Type of coolant hose
- Add shielding gas parameter as argon/ helium/ or mixture of both.
- Add arc shaping capabilities as electrode positive starting or electrode negative starting as two different LOV.
- Frequency Adjustment control with yes/ no option.
- Type of welding current DCSP/ DCRP
- Welding speed in mm/sec
- Add speed control unit with yes/ no option
- Add length of welding torch in meters
- Add work holding table with yes option
- Add gas cylinder with yes option.
- Add gas flow rate in l per min
- Add dimensions of the machine.
- Add options for filler materials.



Golden parameters proposed by participants are as under:

- Sheet thickness.
- Type of Material to be welded
- Weld time
- Welding speed

Deletion to be made from existing TP

- Nil

Regards

GeM-Admin